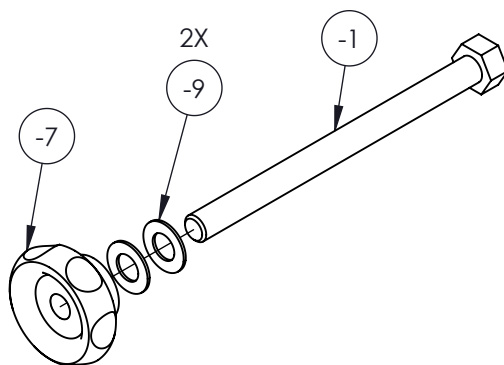


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



UNDER REVIEW

URF 19-1003 19.10.26 (VM)

NOTE:

1. REF. AGUSTA T/N: 3G6205G13531-3G.
2. PART OF KIT RBW6205G13831-3G AND RBW6205G11231-3G.

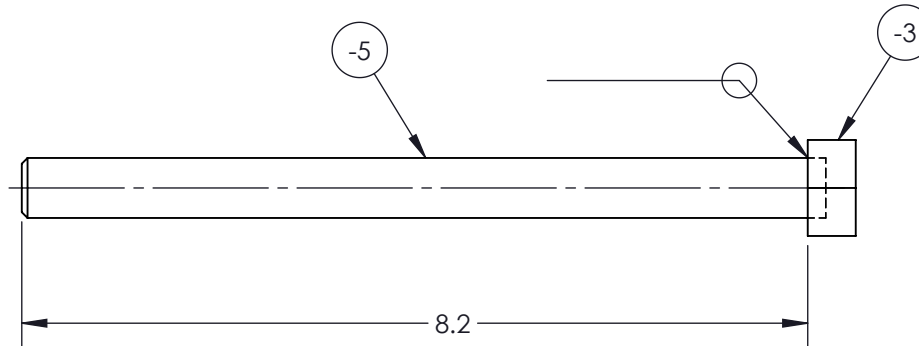
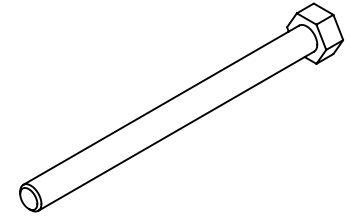


TITLE		SCREW ASSEMBLY	
DWG NO.		RBW6205G13531-3G	
REV			
MAT'L		DRAWN BY: CLOUGH	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weil</i>	
.XXX ± .005 FRACTIONS ± 1/8		HEAT TREAT	
.XX ± .01 ANGLES ± .5°		FINISH	
.X ± .1		SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		AGUSTA	
SCALE	1:4	DATE	4/30/2010
		SHEET 1 OF 5	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X			1	WELDMENT			2
	1		-3		NUT	1018/1020		3
	1		-5		STUD	1018/1020		4
			-7	1	KNOB		ELSA 6 LOBE #KHN-10 MODIFIED	5
		B/O	-9	2	WASHER	STEEL	AN960-1016	1
	ASSY -1							

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL



UNDER REVIEW

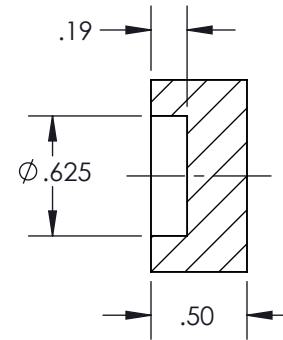
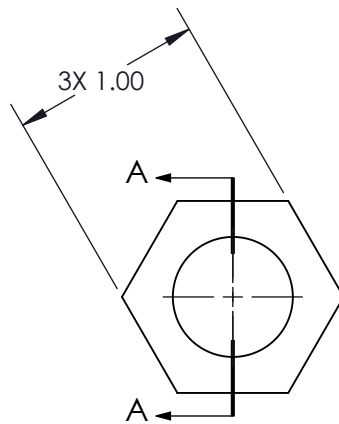
URF 19-1003 19.10.26 (VM)

(-1)
WELDMENT

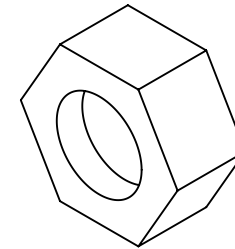
TITLE SCREW ASSEMBLY	
DWG NO. RBW6205G13531-3G-1	REV
MAT'L	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH CAD PLATE YELLOW
.X ± .1	SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUSTA
SCALE 1:2	DATE 4/30/2010
SHEET 2 OF 5	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



SECTION A-A



UNDER REVIEW

URF 19-1003 19.10.26 (VM)

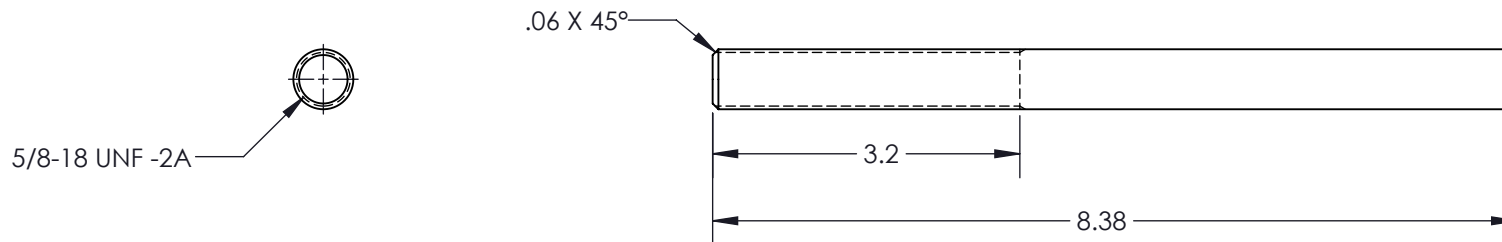
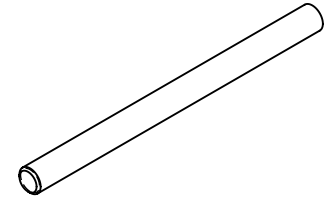
③

NUT

DART AEROSPACE	
TITLE SCREW ASSEMBLY	
DWG NO. RBW6205G13531-3G-3	REV
MAT'L 1018/1020	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH SEE -1 WELDMENT
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUSTA
SCALE 1:1	DATE 4/30/2010
SHEET 3 OF 5	

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REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



UNDER REVIEW

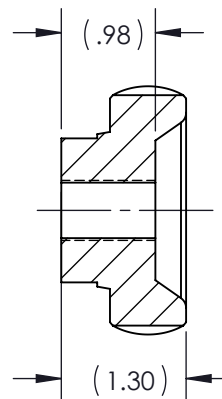
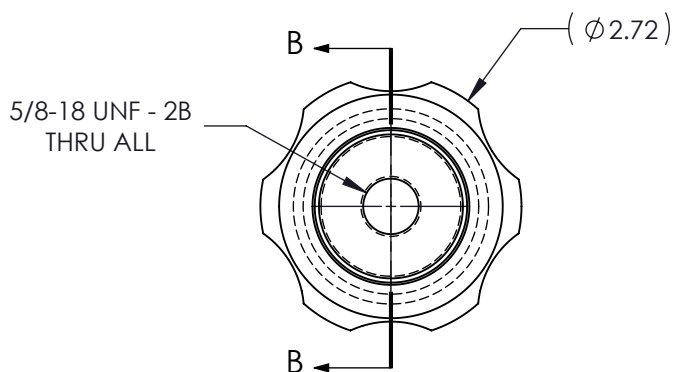
URF 19-1003 19.10.26 (VM)

(-5)
STUD

TITLE SCREW ASSEMBLY	
DWG NO. RBW6205G13531-3G-5	REV
MAT'L 1018/1020	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH SEE -1 WELDMENT
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUSTA
SCALE 1:2	DATE 4/30/2010
SHEET 4 OF 5	

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REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



SECTION B-B

UNDER REVIEW

URF 19-1003 19.10.26 (VM)

(-7)
KNOB

DART AEROSPACE	
TITLE SCREW ASSEMBLY	
DWG NO. RBW6205G13531-3G-7	REV
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: CLOUGH APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AGUSTA
SCALE 1:2	DATE 4/30/2010
SHEET 5 OF 5	